



Haas DS-30SSY

Dual-Spindle CNC Lathe with Y Axis; 16" x 23" (406 x 584 mm) max capacity, 31.75" (806 mm) swing, ± 2.00 " (± 50.8 mm) Y-axis travel. Main Spindle: 30 hp (22.4 kW) vector drive, 4800 rpm, A2-6 spindle, 8.3" (210 mm) chuck, Secondary Spindle: 20 hp (14.9 kW) vector drive, 4800 rpm, A2-5 spindle, 8.3" (210 mm) chuck. 24-station hybrid turret (12 VDI/12 BOT), high-torque live tooling w/C axis, 15" color LCD monitor, memory lock keyswitch, spindle orientation, USB port and rigid tapping. Standard toolholder kit included.

Standard Features

Secondary Spindle	4800-rpm Secondary Spindle, 20 hp (14.9 kW), A2-5 spindle nose, 2.0" (51 mm) bar capacity
Spindle	4800-rpm Spindle, 30 hp (22.4 kW), A2-6 spindle nose, 2.0" (51 mm) bar capacity, belt drive
Coolant Tank Options	55-Gallon (208 liter) Coolant Tank with $\frac{3}{4}$ hp (0.6 kW) pump CNC Control Cabinet Cooler; A/C unit for cooling the Haas control cabinet. No external power required
Workholding	8.3" (210 mm) Hydraulic Chuck, A2-5 spindle nose
Workholding	8.3" (210 mm) Hydraulic Chuck, A2-6 spindle nose
Control Options	Rigid Tapping
Control Options	Spindle Orientation
Warranty	1-Year Standard Warranty
Turret	Hybrid BOT/VDI Tool Turret; 24 stations, 12 VDI40 and 12 BOT, accepts 0.75"–1.25" (20 mm – 32 mm) turning sticks, depending on toolholder

Tooling

Bolt-On Toolholder Kit; includes 4 each 0.75" Face Mount OD, 1 each 0.75" Parting, 1 each 0.75" Face Groove, 2 each 1" ID, 2 each 1.25" ID, 1 each 0.75" Ext. Parting, 1 each 0.75" OD Ext. Twin, 1 each 0.75" ID Ext. Twin, and assorted coolant fittings

Live Tooling

6000-rpm Live Tooling with C axis; requires VDI or VB hybrid turret